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## **EUROPEAN PATENT APPLICATION**

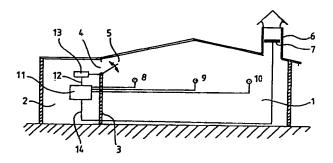
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- System for controlling the environment in a life-stock house.
- Environment control system for a room-like life-stock house, especially for pigs, which room (1) has on one side a wall (3) with a movable air supply valve (5) in the upper part thereof and in a wall located at some distance from said wall an air discharge fan (7) in the upper part of the room, the momentary capacity of the fan and the momentary transmission of the air supply valve being controlled by a micro-processor (11) in dependence on the temperature in the room, wherein two temperature sensors (8, 10) are located in the room of which one (8) is closer to the wall with the air supply valve and the other (10) is closer to the fan, which temperature sensors each generate an electrical signal for controlling the micro-processor in such manner that the average value of both the two control signals determines the desired position of the air supply valve and the desired capacity of the fan, whereby a possibly occuring variation of the difference of both the control signals corrects the position of the air supply valve in such manner that the variation of the difference of both control signals which has occured is compensated.



ACTORUM AG

5 System for controlling the environment in a life-stock house.

The invention relates to an environment control system for a room-like life-stock house and to a life-stock house provided with such a environment control system.

10 In the modern life-stock farming where large numbers of life-stock, for instance cows, pigs or poultry are present in a building it is of great importance that the environment in these buildings, which will be called life-stock houses, can be controlled accurately. One of the main factors is to keep the temperature at a certain 15 constant value. This is in particular true for those life-stock houses such as commonly used for the breeding and fatting of pigs, where the proper life-stock house consists of a room. Such rooms can be built in greater or smaller numbers side by side and be placed under a roof. A 20 type of building which is often used is that in which a number of rooms are placed side by side on one side of a corridor. If desired at the other side of this corridor also a number of adjacent rooms can be present.

Usually such life-stock houses for pigs have practically completely closed rooms. In these rooms a regular stream of air is created with a fan placed at one side of the room and with an air supply valve located in

the wall opposite the fan, for instance on the side of the corridor. The temperature in these rooms is for the greater part determined by the heat release of the life-stock. As in rooms for pigs the contents of flesh per m³ is larger than in life-stock houses for cows, it is especially for rooms for pigs more difficult to control the environment and to keep especially the temperature at the desired value. This is the reason for the use of the above described system with a fan and an air supply valve.

In practically all rooms for pigs the air supply valve is located in the upper part of the wall. Since the air discharge fan is located in the upper part of the room, but at a distance from the air supply valve, a stream of air is created which can keep the temperature at the desired value. To realize this it is however necessary that the stream of air can be controlled because various factors can influence as a matter of fact the temperature in the room. So for instance the supplied air can be warmer or cooler dependent on the weather conditions and the production of the heat by the pigs can also vary dependent firstly on the number of pigs in a room and secondly on the condition in which the pigs are, especially the weight they have.

25 supply valve is movable in such way that the transmission opening can be varied. Furthermore most systems have a possibility of controlling the momentary air capacity of the fan. This control can consist of an electric control of the number of revolutions of the fan which is usually 30 located in a shaft, and/or by a valve, for instance in the form of a diaphragm with which the shaft can be closed to a greater or lesser extent. It is evident that a control of the position of the air supply valve and of the fan by hand, although possible, is a very labour consuming 35 operation. For the adjustment namely first the temperature should be measured and on the hand thereof, the control

should be carried out based on experimental data. To avoid this disadvantage automatically operating environment control systems have already been used; in these systems a temperature sensor is located in the room which can supply an electrical signal. This electrical signal is fed to a micro-processor which, dependent on the incoming control signal, determines the position of the valve and the number of revolutions of the fan.

Although such an automatic control has brought a considerable improvement with respect to systems with hand control, it has been found in practise that the temperature variations in the room are still fairly large and especially that the uniformity of the temperature leaves much to be desired. This is understandable because the air coming from the outside in the room has a turbulant movement which turbulations are dependent amongst others from the temperature, the humidity and the composition of the incoming air. Due to these facts there can be still undesirable temperature differences between those parts of the room located near to the wall with the valve and those parts which are located nearer to the fan.

The temperature in the centre of the room, which for instance has a surface between 40 and 100  $\mathrm{m}^2$ , can differ considerably from the temperature in the rest of the room. Especially when the incoming air is humid the centre of the room will obtain a lower temperature than the other parts.

The object of the invention is to control the environment in a life-stock house with rooms in such manner that the above mentioned disadvantages are for the greater part avoided and that advantages are obtained which will be later explained.

An environment control system for a room-like life-stock house, especially for pigs, according to the invention has a room which on one side has a wall with a

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movable air entrance valve in the upper part thereof and at a certain distance from an air discharge fan located that wall which fan is placed in the upper part of the room and in which the momentary capacity of the fan and the momentary transmission of the air supply valve can be controlled by a micro-processor dependent on the temperature in the room; the invention is characterized in that two temperature sensors are located in the room of which one is located closer to the wall with the air supply 10 valve and the other closer to the fan, which temperature sensors each supply an electrical signal for the control of the micro-processor such that the average value of the two control signals determines the required position of the air supply valve and the required capacity of the fan, a 15 possibly occuring variation of the difference of both the control signals correcting the position of the air supply valve in such manner that the variation of the difference between both control signals is neutralized.

Similarly as in the above summarized 20 environmental control with one temperature sensor, the position of the air supply valve and the momentary capacity of the fan are, via the temperature sensors, made automatically dependent on the temperature in the room. As however two temperature sensors are used which are located at a certain 25 distance from each other in the room and from which an average temperature in the room is deducted controlling the micro-processor, a considerably more exact control is obtained than with a device and a control system according to the prior art. If for some reason the temperature at the 30 location of one temperature sensor rises and the temperature at the location of the other temperature sensor falls, which is mostly the case, the average value will still retain the required value. Even this situation is not ideal because even small differences, of some degrees C 35 between the location of one temperature sensor and the

location of the other temperature sensor can have an adverse effect on the condition of the pigs, especially on the growth of the pigs. For this reason a difference-signal is derived in the micro-processor from the difference of the two signals of the temperature sensors which difference-signal counteracts a possibly developed variation of the difference between both the control signals, by altering the position of the air supply valve. A change of the position of the air supply valve namely causes a change of the turbulation of the air stream in the room in such manner that the diffence between both the control signals is compensated. In the ideal situation both temperature sensors have the same temperature. If the temperature of one of the sensors decreases and the temperature of the other sensor shows a simultaneous equal increase the position of the air supply valve and the momentary capacity of the fan will remain the same. The difference in temperature could persist during a longer time because the average value of both the temperatures remains the same. By the extra correcting change of the position of the air supply valve the ideal situation, with equal temperatures of the sensors, can be restored, at least be approximated.

The temperature sensors can be of a type which is readily available on the market; they can for instance be bimetals or temperature sensitive semiconductors. The microprocessors also can be of a common on the market available type and be adapted to the purpose which is pursued by the invention. The air supply valve consists, as is also known from the prior art, preferably of a baffle which covers the entire width of the wall, hinches on the lower side and can practically link up with the roof of the room.

According to a special embodiment of the present invention there is a third temperature sensor between both temperature sensors. This third temperature sensor also

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gives a control signal to the micro-processor but this control signal has no influence on the position of the air supply valve just as long as the average value of the temperature of both the other sensors is not or only slightly deviating from a once chosen desired temperature. 5 If for one reason or other, for example by the occurence of a big change in the air humidity or the influence of the wind, either at the air supply valve, or on the outside of the fan, the temperature of the third sensor falls or rises with respect to the other temperature sensors, a control signal will be generated which changes the position of the air supply valve in that sense that the change which has occured in the temperature of the third sensor is compensated as far as possible. In actual use it was found that the control as a consequence of the control signal of the third temperature sensor was necessary only a few times per hour. In the micro-processor the required provisions can be made.

According to another embodiment of the present
invention the control signal from the third temperature
sensor can, via the micro-processor actuate a heating
apparatus or a cooling apparatus for the air which is
flowing to the air supply valve. This heating and/or
cooling can if necessary be combined with the oscillation
of the air supply valve caused by the third control signal.

The invention will now be set out in more detail with reference to a drawing showing schematically a room-like life-stock house with an environment control system according to the invention.

In the drawing 1 is the room which links up with the corridor 2. Between room 1 and the corridor 2 there is a wall 3 which has on the upper side over its entire width an opening 4 which can be closed by the air supply valve 5. With 6 an air shaft is indicated in which the fan 7 is 35 located. Three temperature sensors are indicated with

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reference numerals 8, 9 and 10 located at the side as shown in the drawing in room 1. These temperature sensors send their control signals to a micro-processor 11 which is placed in the corridor 2. The micro processor 11 is on the one side, via the wire 12, connected to the motor 13 which governs the valve 5 and on the other side, via the wire 14 to the fan 7.

Motor 13 can be of a type which is readily available on the market and for instance consist of a solenoide or a servo-motor.

The temperature sensor indicated with 9 is the third temperature sensor here above refered to and is located, as is shown in the drawing, at a side between the first and the second temperature sensors 8 and 10 respectively.

As has already been indicated above, a room-like life-stock house of the same type as indicated with 1 can be present at the left side of the corridor 2; also several room-like life-stock houses as indicated with 1 can be located under the same roof. They are then located in a direction perpendicular to the plain of drawing. The various room-like life-stock houses are in this case completely separated and have each their own environment control system. However they can be served by a single micro-processor if this processor is provided with the

necessary means.

Claims

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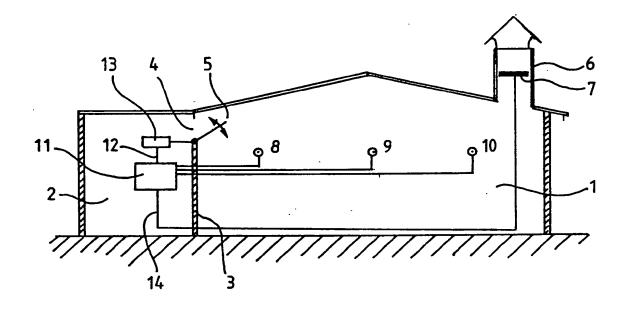
- 1. Environment control system for a room-like life-stock house, especially for pigs, which room has on one side a wall with a movable air supply valve in the upper part thereof and in a wall located at some distance from said wall an air discharge fan in the upper part of the room, the momentary capacity of the fan and the momentary transmission of the air supply valve being 10 controlled by a micro-processor in dependence on the temperature in the room, characterized in that two temperature sensors are located in the room of which one is closer to the wall with the air supply valve and the other is closer to the fan, which temperature sensors each 15 generate an electrical signal for controlling the micro processor in such manner that the average value of both the two control signals determines the desired position of the air supply valve and the desired capacity of the fan, whereby a possibly occuring variation of the difference of 20 both the control signals corrects the position of the air supply valve in such manner that the variation of the difference of both control signals which has occured is compensated.
- 2. Environment control system according to claim
  25 1, characterized in that a third temperature sensor is located between the two temperature sensors and generates an electrical signal which is supplied to the micro-processor when the temperature at the site of the third sensor varies, which signal controls the micro-processor in such manner
  30 that the position of the air supply valve is corrected in such a way that the variation of the temperature at the site of the third sensor is compensated.
- 3. Environment control system according to claim 2, characterized in that the position of the air supply valve in consequence of the control signal of the third

temperature sensor is varied only a few times per hour.

- 4. Environment control system according to claim 1, characterized in that a third temperature sensor is located between the two temperature sensors and generates an electrical signal which is supplied to the micro-processor when the temperature at the site of the third sensor varies as a consequence of which the micro-processor starts a heating of cooling system for the air entering the air supply valve.
- 5. Life-stock house provided with an environment control system according to claim 1, 2, 3, or 4.
  - 6. Life-stock house according to claim 5 with several separate rooms located side by side, each room being provided with a environment control system according to claim 1, 2, 3 or 4.

Eindhoven, June 27, 1985

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## **EUROPEAN SEARCH REPORT**

0171117

Application number

EP 85 20 1223

Category	Citation of document w	SIDERED TO BE RELEVAL  ith indication, where appropriate, want passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
А	EP-A-0 067 979 LEUSCHNER)	(HÖLSCHER &		A 01 K 1/00 F 24 F 11/0
A	US-A-3 352 225	 (FFISKE)		
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				TECHNICAL FIELDS SEARCHED (Int. Cl.4)
				A 01 K F 24 F
	The present search report has b	Sen drawn up for all claims	_	
Place of search THE HAGUE		Date of completion of the search 31-10-1985	VILBI	Examiner G K
Y: pan	CATEGORY OF CITED DOCU ticularly relevant if taken alone ticularly relevant if combined w ument of the same category anological background l-written disclosure	E : earlier pa	principle underly tent document, b filing date t cited in the appl t cited for other re	ring the invention ut published on, or lication easons